## Joe Polish BIO

Joe Polish is the founder of Genius Network® and GeniusX®, President of Piranha Marketing Inc., Creator of the Genius Network® Interview Series, Co-founder of 10XTalk.com and ILoveMarketing.com, and Founder of GeniusNetwork.com, 3 highly popular free podcasts on iTunes. Joe's marketing expertise has been utilized to build thousands of businesses and has generated hundreds of millions of dollars for his clients, ranging from large corporations to small family-owned businesses. Known for his entrepreneurial focus on value creation, connection, and contribution, Joe's leadership is the reason he's one of the most sought-after marketers alive today. Joe has helped raised over \$3 million for Virgin Unite, Sir Richard Branson's foundation. His current passion projects include JoeVolunteer.com, ArtistsForAddicts.com and GeniusRecovery.com. Joe's mission is to help change the global conversation surrounding addiction and addicts from one of judgement to one of compassion.